

What is claimed as novel and desired to be secured by Letters Patents is:

1. A boot comprising an outer layer of leather which is stretched over a toe box located beneath the outer layer during the manufacture of the boot, a layer of cold insulating material secured to the inside of the toe box and an outsole, and wherein the cold insulating material has a thickness of at least .75 inches.
2. A boot as recited in claim 1, wherein the thickness of the cold insulating material is not compressed during the manufacturing process.
3. A boot comprising an outer layer of leather which is stretched over a toe box located beneath the outer layer, a layer of cold insulating material secured to the inside of the toe box and an outsole, and wherein the thickness of the cold insulating material is between .75 and 1.00 inches.
4. A boot as recited in claim 3, wherein the thickness of the cold insulating material is not compressed during the manufacturing process.